

Certificate

TN/ISO3834/12887/26

Report No. / Manufacturer No. / Validity remark: 8124888930 / 12887 / 19.06.2026 - 30.04.2029

Quality Requirements for Fusion Welding of metallic Materials

We hereby confirm, that the manufacturer

Armaturen-Service Alms GmbH**Achternbergstr. 14****45884 Gelsenkirchen****Germany**

has been assessed and recognised on the basis of

DIN EN ISO 3834 part 2**Comprehensive Quality Requirements**

The company applies a quality assurance system and has appropriately suitable operational equipment, qualified personnel and joining procedures.

The scope of the certification and the details of the assessment can be found in the scope of the certificate and in the report.

Auditor: Pollak

Hamburg, 19.06.2026

TÜVNORD

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Accredited Certification Body

TÜV NORD Systems GmbH & Co. KG

Große Bahnstraße 31, 22525 Hamburg, Germany

tuev-nord.de | certifications@tuev-nord.de

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Scope of the Certificate

TN/ISO3834/12887/26

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Manufacturing Site(s):

Armaturen-Service Alms GmbH, Achternbergstr. 14, 45884 Gelsenkirchen, Germany

Product(s) of the Manufacturer:

In the following depending on possibly further required certifications:
fittings and fitting parts acc. to AD 2000

Product Standard(s) and other Standards (see DIN EN ISO 3834-5):

AD 2000 HP0

DIN EN ISO 9606-1, DIN EN ISO 5817

DIN EN ISO 15614-1 level 2

Welding Process(es) (acc. to ISO 4063) with Degree of Mechanisation and Material Groups (acc. to CEN ISO/TR 15608):

135 MAG metal active gas welding, partially mechanised, for 1.1, 1.2 with $ReH \leq 355$ MPa

141 Tungsten inert gas welding, manual, for 1.1, 1.2 with $ReH \leq 355$ MPa, 8.1, 5.1

Responsible Welding Supervisor(s)

Name, Given Name / Qualification / Area of Responsibility / Degree of Knowledge

Besancon, Werner / IWS / responsible welding coordinator / B externally